



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2019.0094.003

DVS ZERT hereby certifies that the company

**Zakład Produkcji Automatyki Sieciowej S.A**  
**Przygórze 209**  
**57-431 Wolibórz**  
**Poland**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 23.09.2021 until 22.08.2022

Düsseldorf, 23.09.2021  
Place and date of issue

M.Eng. Kolodziej  
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2019.0094.003

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 6 mm	-
135	1.1	t = 1.5 - 5 mm	BW
	1.1	t = 1.5 - 8 mm	BW
141	23	t = 1.5 - 6 mm	BW
	23	t = 1.5 - 6 mm	FW
	8	t = 1.5 - 2 mm	FW
	8	t = 1.5 - 2.5 mm	BW
212	1.1	t = 1.5 - 2 mm	-
	8.1	t = 2.5 - 3 mm	-
786	1.1/8.1	-	M3 = M8

### Area of Application:

- new construction of assemblies and components for rail vehicles
- except purchasing of welded parts

### Responsible Welding Coordinator(s):

Andrzej Rams (IWE)

born: 03.02.1984

### Deputy with equal rights:

Marcin Lach (IWE)

born: 11.05.1993

### Representative:

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### Remarks:

Responsible for design: Andrzej Rams

### registration ON EN15085:

DVSZERT/15085/CL1/094/0A2/19

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.